

Timesheet

Job #: _____

STOCK LOCATIONS: FR14G

FR15C

WELDMENT:B19345 - WEB ROLLER CAGE

Serial: _____

Quantity: _____

Page 1 of 1

Step #: 1 Route ID: W4272 Route Name: Small weld

Std Time: 15 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools
 Poor Material Rework Poor Material Rework Poor Material Rework Poor Material Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	VF2A	M3072					30
Cycle 2							25

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues