

# Timesheet

Job #: \_\_\_\_\_

## STOCK LOCATIONS:

WELDMENT:B19351 - OUTER RAIL, LH

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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**Step #: 1**    **Route ID: W7091**    **Route Name: Mast rail saw cutting**

**Std Time: 20 (min)**

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

**Step #: 2**    **Route ID: W7081**    **Route Name: Prepare area**

**Std Time: 35 (min)**

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

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Quantity: \_\_\_\_\_

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**Step #: 3**    **Route ID: W7094**    **Route Name: Mast rail tack weld**

**Std Time: 40 (min)**

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

**Step #: 4**    **Route ID: W6332**    **Route Name: Powder coating**

**Std Time: 10 (min)**

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

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Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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**Step #: 5**    **Route ID: W7112**    **Route Name: Mast rail bug-o weld**

**Std Time: 60 (min)**

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
____ / ____	____ / ____	____ / ____	____ / ____
____ / ____	____ / ____	____ / ____	____ / ____
____ / ____	____ / ____	____ / ____	____ / ____
____ / ____	____ / ____	____ / ____	____ / ____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

**Step #: 6**    **Route ID: W7111**    **Route Name: Mast rail straightening**

**Std Time: 30 (min)**

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
____ / ____	____ / ____	____ / ____	____ / ____
____ / ____	____ / ____	____ / ____	____ / ____
____ / ____	____ / ____	____ / ____	____ / ____
____ / ____	____ / ____	____ / ____	____ / ____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

# Timesheet

Job #: \_\_\_\_\_

**STOCK LOCATIONS:**

**WELDMENT:B19351 - OUTER RAIL, LH**

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 7	VF2-chassis	M5141					10
Cycle 7							15

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues