

Timesheet

Job #: _____

STOCK LOCATIONS: WHEELPRESSFL

WELDMENT:B19706 - WHEEL, 28X20X22 drive fr40/60

Serial: _____

Quantity: _____

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Step #: 1 **Route ID: W5144** **Route Name: Wheels tack weld**

Std Time: 120 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

Step #: 2 **Route ID: W5152** **Route Name: Panasonic robot**

Std Time: 45 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

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STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 3	VL-125	M5172					60
Cycle 3							150

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues