

Timesheet

Job #: _____

STOCK LOCATIONS:
WELDMENT:B19882 - DRIVE AXLE SUPPORT

Serial: _____

Quantity: _____

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Step #: 1

Route ID: W4182

Route Name: FR cntwt weld

Std Time: 30 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Poor Material

Rework

Poor Material

Rework

Poor Material

Rework

Poor Material

Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	VF3-carriage	M6081					0
Cycle 2							25

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues