

Timesheet

Job #: _____

STOCK LOCATIONS:
WELDMENT:B20031 - CYLINDER MOUNT WELDMENT

Serial: _____

Quantity: _____

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Step #: 1

Route ID: W0000

Route Name: Reference Weldment

Std Time: (min

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Poor Material

Rework

Poor Material

Rework

Poor Material

Rework

Poor Material

Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	VF3-carriage	M6081					30
Cycle 2							35

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues