

Timesheet

Job #: _____

STOCK LOCATIONS: FR10E fr17a
WELDMENT:B20073 - GEAR BOX WELDMENT

Serial: _____

Quantity: _____

Step #: 1 Route ID: W4272 Route Name: Small weld Std Time: 45 (min)
Welder 1 Badge # Welder 2 Badge # Welder 3 Badge # Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	VF3-carriage	M6081	_____	_____	_____		0
Cycle 2			_____	_____	_____	_____	14

Problems (circle all that apply)

Missing Parts	Lack of Tools	Poor Material	Rework	Network Issues
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