

Timesheet

Job #: _____

STOCK LOCATIONS:

WELDMENT:B20090 - FRONT SUPPORT, BOOM STAND

Serial: _____

Quantity: _____

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Step #: 1 Route ID: W4164 Route Name: FR boom stand

Std Time: 45 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Too
Poor Material Rework Poor Material Rework Poor Material Rework Poor Material Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	VF2-boom	M6082					0
Cycle 2							0

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues

Step #: 3 Route ID: W4164 Route Name: FR boom stand

Std Time: 30 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
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STOCK LOCATIONS:
WELDMENT:B20090 - FRONT SUPPORT, BOOM STAND

Serial: _____

Quantity: _____

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_____ / _____	_____ / _____	_____ / _____	_____ / _____
_____ / _____	_____ / _____	_____ / _____	_____ / _____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Too
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

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