| _ | | - | | |
|---|---------|----------|---|--------|
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| | II I 16 | S 1 1 | _ | |

Job #: _____

STOCK LOCATIONS: frboom10e

WELDMENT:B20468 - SIDE PLATE, INNER VERTICAL BOO

Serial: _____

Quantity: _____

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| STEP | Machine # | Route ID | BADGE # | Cycle or Setup Time (minutes) | Qty Passed | Qty Rejected | Std Time 1 pc. (Minutes) |
|---------|-----------|----------|---------|----------------------------------|---------------|-----------------|-----------------------------|
| Setup 1 | VF6-mast | M6151 | | | | | 15 |
| Cycle 1 | | | | | | | 5 |

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework

Network Issues