

Timesheet

Job #: _____

STOCK LOCATIONS: FR7B

WELDMENT:B20506 - MOUNTING BRACKET, WELDMENT

Serial: _____

Quantity: _____

Step #: 1

Route ID: W4272

Route Name: Small weld

Std Time: 30 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Poor Material

Rework

Poor Material

Rework

Poor Material

Rework

Poor Material

Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	VF2A	M3072					20
Cycle 2							7

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues