

# Timesheet

Job #: \_\_\_\_\_

## STOCK LOCATIONS:

WELDMENT:B20521-2 - FRONT SUPPORT, BOOM STAND

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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**Step #: 1**    **Route ID: W4164**    **Route Name: FR boom stand**

**Std Time: 45 (min**

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

| DATE / DURATION | DATE / DURATION | DATE / DURATION | DATE / DURATION |
|-----------------|-----------------|-----------------|-----------------|
| /               | /               | /               | /               |
| /               | /               | /               | /               |
| /               | /               | /               | /               |
| /               | /               | /               | /               |

Problems (circle all that apply)

Missing Parts   Lack Of Tools   Missing Parts   Lack Of Tools   Missing Parts   Lack Of Tools   Missing Parts   Lack Of Tools  
 Poor Material   Rework   Poor Material   Rework   Poor Material   Rework   Poor Material   Rework

| STEP    | Machine # | Route ID | BADGE # | Cycle or Setup Time (minutes) | Qty Passed | Qty Rejected | Std Time 1 pc. (Minutes) |
|---------|-----------|----------|---------|-------------------------------|------------|--------------|--------------------------|
| Setup 2 | VF2-boom  | M6082    |         |                               |            |              | 0                        |
| Cycle 2 |           |          |         |                               |            |              | 0                        |

Problems (circle all that apply)

Missing Parts   Lack of Tools   Poor Material   Rework   Network Issues

**Step #: 3**    **Route ID: W4164**    **Route Name: FR boom stand**

**Std Time: 30 (min**

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

| DATE / DURATION | DATE / DURATION | DATE / DURATION | DATE / DURATION |
|-----------------|-----------------|-----------------|-----------------|
| /               | /               | /               | /               |
| /               | /               | /               | /               |

STOCK LOCATIONS:

WELDMENT:B20521-2 - FRONT SUPPORT, BOOM STAND

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

|               |               |               |               |
|---------------|---------------|---------------|---------------|
| _____ / _____ | _____ / _____ | _____ / _____ | _____ / _____ |
| _____ / _____ | _____ / _____ | _____ / _____ | _____ / _____ |

Problems (circle all that apply)

|               |               |               |               |               |               |               |               |
|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|
| Missing Parts | Lack Of Tools | Missing Parts | Lack Of Tools | Missing Parts | Lack Of Tools | Missing Parts | Lack Of Tools |
| Poor Material | Rework        | Poor Material | Rework        | Poor Material | Rework        | Poor Material | Rework        |

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