

Timesheet

Job #: _____

STOCK LOCATIONS:

WELDMENT:B20521 - FRONT SUPPORT, BOOM STAND

Serial: _____

Quantity: _____

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Step #: 1 **Route ID: W4164** **Route Name: FR boom stand**

Std Time: 45 (min

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____

Problems (circle all that apply)

Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools
 Poor Material Rework Poor Material Rework Poor Material Rework Poor Material Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	VF2-boom	M6082					0
Cycle 2							0

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues

Step #: 3 **Route ID: W4164** **Route Name: FR boom stand**

Std Time: 30 (min

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____

STOCK LOCATIONS:

WELDMENT:B20521 - FRONT SUPPORT, BOOM STAND

Serial: _____

Quantity: _____

_____/____	_____/____	_____/____	_____/____
_____/____	_____/____	_____/____	_____/____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework
