Timesheet

STOCK LOCATIONS:
WELDMENT:B20689 - FORK 7.0x16.0x156.0 WELDMENT

Step #: 1   Route ID: W5351   Route Name: Fork cuttng   Std Time: 0 (min

Welder 1 Badge #	Welder 2 Badge #	Welder 3 Badge #	Welder 4 Badge #
_____	_____	_____	_____
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/_____	_____/_____	_____/_____	_____/_____
_____/_____	_____/_____	_____/_____	_____/_____
_____/_____	_____/_____	_____/_____	_____/_____
_____/_____	_____/_____	_____/_____	_____/_____

Problems (circle all that apply)

Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools
Poor Material Rework	Poor Material Rework	Poor Material Rework	Poor Material Rework

Step #: 2   Route ID: W5341   Route Name: Fork tack weld   Std Time: 0 (min

Welder 1 Badge #	Welder 2 Badge #	Welder 3 Badge #	Welder 4 Badge #
_____	_____	_____	_____
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/_____	_____/_____	_____/_____	_____/_____
_____/_____	_____/_____	_____/_____	_____/_____
_____/_____	_____/_____	_____/_____	_____/_____
_____/_____	_____/_____	_____/_____	_____/_____

Problems (circle all that apply)

Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools
Poor Material Rework	Poor Material Rework	Poor Material Rework	Poor Material Rework

Timesheet

Job #: _____

STOCK LOCATIONS:
WELDMENT:B20689 - FORK 7.0x16.0x156.0 WELDMENT

Serial: _____

Quantity: _____

Step #: 3   Route ID: W5331   Route Name: Fork finish weld 1   Std Time: 0 (min

Welder 1 Badge #	Welder 2 Badge #	Welder 3 Badge #	Welder 4 Badge #
_____	_____	_____	_____
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/_____	_____/_____	_____/_____	_____/_____
_____/_____	_____/_____	_____/_____	_____/_____
_____/_____	_____/_____	_____/_____	_____/_____
_____/_____	_____/_____	_____/_____	_____/_____

Problems (circle all that apply)

Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools
Poor Material Rework	Poor Material Rework	Poor Material Rework	Poor Material Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 4	Boring mill	M5291					0
Cycle 4							0

Problems (circle all that apply)   Missing Parts   Lack of Tools   Poor Material   Rework   Network Issues