

Timesheet

Job #: \_\_\_\_\_

STOCK LOCATIONS:  
WELDMENT:B20987 - HUB MOUNT WELDMENT, LH

Serial: \_\_\_\_\_  
Quantity: \_\_\_\_\_

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Step #: 1      Route ID: W5146      Route Name: Tilt beams tack weld      Std Time: 240 (min)  
Welder 1 Badge #      Welder 2 Badge #      Welder 3 Badge #      Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	VF11	M5202					0
Cycle 2							45

Problems (circle all that apply)

Missing Parts	Lack of Tools	Poor Material	Rework	Network Issues
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