

Timesheet

Job #: _____

STOCK LOCATIONS:

WELDMENT:B21037-1 - INNER MAST RAIL WELDMENT, LH

Serial: _____

Quantity: _____

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Step #: 1 **Route ID: W7091** **Route Name: Mast rail saw cutting**

Std Time: 25 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

Step #: 2 **Route ID: W7081** **Route Name: Prepare area**

Std Time: 45 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

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WELDMENT:B21037-1 - INNER MAST RAIL WELDMENT, LH

Serial: _____

Quantity: _____

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Step #: 3 **Route ID: W7094** **Route Name: Mast rail tack weld**

Std Time: 40 (min

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

Step #: 4 **Route ID: W6332** **Route Name: Powder coating**

Std Time: 10 (min

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

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STOCK LOCATIONS:

WELDMENT:B21037-1 - INNER MAST RAIL WELDMENT, LH

Serial: _____

Quantity: _____

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Step #: 5 **Route ID: W7112** **Route Name: Mast rail bug-o weld**

Std Time: 90 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

Step #: 6 **Route ID: W7111** **Route Name: Mast rail straightening**

Std Time: 35 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____
____/____/____	____/____/____	____/____/____	____/____/____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

STOCK LOCATIONS:

WELDMENT:B21037-1 - INNER MAST RAIL WELDMENT, LH

Serial: _____

Quantity: _____

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 7	VF2-chassis	M5141					0
Cycle 7							60

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues

Step #: 8 Route ID: W7142 Route Name: FR mast tack weld Std Time: 25 (min)

Welder 1 Badge # Welder 2 Badge # Welder 3 Badge # Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /
_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /
_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /
_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /

Problems (circle all that apply)

Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools
Poor Material Rework Poor Material Rework Poor Material Rework Poor Material Rework
