| Timesheet | Job #: |
|-----------|--------|
|-----------|--------|

STOCK LOCATIONS:

WELDMENT:B21037-1 - INNER MAST RAIL WELDMENT, LH

| Serial: _ | |
|-----------|--|
| Quantity: | |

| | | | Page 1 of 4 | |
|---|--|---|---------------------------------------|--|
| Step #: 1 Route ID: W Welder 1 Badge # | V7091 Route Name: Mas Welder 2 Badge # | st rail saw cutting Welder 3 Badge # | Std Time: 25 (min Welder 4 Badge # | |
| DATE / DURATION | DATE / DURATION | DATE / DURATION | DATE / DURATION | |
| / | | | | |
| / | | | / | |
| / | | | | |
| / | / | / | / | |
| Problems (circle all that apply) | | | | |
| Missing Parts Lack Of Tools | Missing Parts Lack Of Tools | Missing Parts Lack Of Tools | Missing Parts Lack Of Tools | |
| Poor Material Rework | Poor Material Rework | Poor Material Rework | Poor Material Rework | |
| Step #: 2 Route ID: W Welder 1 Badge # | V7081 Route Name: Pre Welder 2 Badge # | pare area Welder 3 Badge # | Std Time: 45 (min Welder 4 Badge # | |
| DATE / DURATION | DATE / DURATION | DATE / DURATION | DATE / DURATION | |
| / | / | / | / | |
| / | | | | |
| / | | | | |
| / | | | / | |
| Problems (circle all that apply) | | | | |
| Missing Parts Lack Of Tools | Missing Parts Lack Of Tools | Missing Parts Lack Of Tools | Missing Parts Lack Of Tools | |
| Poor Material Rework | Poor Material Rework | Poor Material Rework | Poor Material Rework | |

Timesheet

Job #:

STOCK LOCATIONS:

WELDMENT:B21037-1 - INNER MAST RAIL WELDMENT, LH

| Serial: | |
|-----------|--|
| Quantity: | |

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| Step #: 3 | Route ID: W | 7094 | Route | Name: Mast | rail tack weld |
|----------------|-------------|----------|---------|------------|----------------|
| Welder 1 Badge | # | Welder 2 | Badge 7 | # | Welder 3 Badge |

Welder 3 Badge #

Std Time: 40 (min

Std Time: 10 (min

Welder 4 Badge #

| DATE / DURATION | DATE / DURATION | DATE / DURATION | DATE / DURATION |
|----------------------------------|-----------------------------|-----------------------------|-----------------------------|
| / | / | / | |
| / | / | / | |
| / | / | / | |
| / | | / | |
| Problems (circle all that apply) | | | |
| Missing Parts Lack Of Tools | Missing Parts Lack Of Tools | Missing Parts Lack Of Tools | Missing Parts Lack Of Tools |
| Poor Material Rework | Poor Material Rework | Poor Material Rework | Poor Material Rework |

| Step #: 4 | Route ID: W6332 | Route Name: Powder coating |
|-----------|-----------------|-----------------------------|
| окер π. т | Noute ID. WOJJZ | Noute Name. I owder coating |

Welder 1 Badge # Welder 3 Badge # Welder 2 Badge # Welder 4 Badge #

| DATE / DURATION | DATE / DURATION | DATE / DURATION | DATE / DURATION |
|-----------------|-----------------|-----------------|-----------------|
| | / | | / |
| | / | | / |
| | / | | / |

Problems (circle all that apply)

Missing Parts Lack Of Tools Poor Material Rework Poor Material Rework Poor Material Rework Poor Material Rework

Timesheet

| lob | #: | | | | |
|-----|----|--|--|--|--|
| | | | | | |

STOCK LOCATIONS:

WELDMENT:B21037-1 - INNER MAST RAIL WELDMENT, LH

Serial: Quantity:

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| Step #: 5 | Route ID: W | 7112 | Route I | Name: N | Mast rail | bug-o | welc | ł |
|-----------|-------------|--------|---------|---------|-----------|-------|------|---|
| | | 14/ 11 | o | , | 14/ 1 | | | |

Welder 1 Badge # Welder 2 Badge # Welder 3 Badge #

Std Time: 90 (min

Welder 4 Badge #

| DATE / DURATION | DATE / DURATION | DATE / DURATION | DATE / DURATION |
|-----------------|-----------------|-----------------|-----------------|
| | / | | |
| | / | | |
| / | / | / | |
| | / | / | / |

Problems (circle all that apply)

Missing Parts Lack Of Tools

Poor Material Rework

Poor Material Rework

Poor Material Rework

Poor Material Rework

Route ID: W7111 Route Name: Mast rail straightening Std Time: 35 (min Step #: 6 Welder 4 Badge

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

| DATE / DURATION | DATE / DURATION | DATE / DURATION | DATE / DURATION |
|-----------------|-----------------|-----------------|-----------------|
| 1 | / | / | / |
| | | | |
| | / | / | / |
| | | | |

Problems (circle all that apply)

Missing Parts Lack Of Tools

Poor Material Rework

Poor Material Rework

Poor Material Rework

Poor Material Rework

Timesheet

Job #: _____

STOCK LOCATIONS:

WELDMENT:B21037-1 - INNER MAST RAIL WELDMENT, LH

Serial: _____

Quantity: _____

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| STEP | Machine # | Route ID | BADGE # | Cycle or Setup Time (minutes) | Qty Passed | Qty Rejected | Std Time 1 pc. (Minutes) |
|---------|-------------|----------|---------|----------------------------------|---------------|-----------------|-----------------------------|
| Setup 7 | VF2-chassis | M5141 | | | | | 0 |
| Cycle 7 | | | | | | | 60 |

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues

| Step #: 8 Route ID: V Welder 1 Badge # | V7142 Route Name: FR Welder 2 Badge # | mast tack weld Welder 3 Badge # | Std Time: 25 (min Welder 4 Badge # | |
|---|--|------------------------------------|---------------------------------------|--|
| DATE / DURATION | DATE / DURATION | DATE / DURATION | DATE / DURATION | |
| / | / | / | / | |
| | | | | |
| | | | | |
| / | | | | |
| Problems (circle all that apply) | | | | |
| Missing Parts Lack Of Tools | Missing Parts Lack Of Tools | Missing Parts Lack Of Tools | Missing Parts Lack Of Tools | |
| Poor Material Rework | Poor Material Rework | Poor Material Rework | Poor Material Rework | |