

Timesheet

Job #: _____

STOCK LOCATIONS:
WELDMENT:B21111 - KNUCKLE WELDMENT

Serial: _____

Quantity: _____

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Step #: 1

Route ID: W5252

Route Name: Titan/Lazer chas fixture

Std Time: 120 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Missing Parts

Lack Of Tools

Poor Material

Rework

Poor Material

Rework

Poor Material

Rework

Poor Material

Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	VF11	M5202					0
Cycle 2							240

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues