

Timesheet

Job #: _____

STOCK LOCATIONS:

WELDMENT:B21141 - TILT BEAM WELDMENT

Serial: _____

Quantity: _____

Page 1 of 2

Step #: 1 **Route ID: W7142** **Route Name: FR mast tack weld**

Std Time: 40 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /
_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /
_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /
_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

Step #: 2 **Route ID: W7124** **Route Name: Mast rail robot weld B**

Std Time: 90 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /
_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /
_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /
_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /	_____/_____/_____ /

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

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