

Timesheet

Job #: \_\_\_\_\_

STOCK LOCATIONS:  
WELDMENT:B21148 - CENTER SUPPORT WELDMENT, CA

Serial: \_\_\_\_\_  
Quantity: \_\_\_\_\_

Step #: 1      Route ID: W6101      Route Name: Carriage tack welding 1      Std Time: 30 (min)  
Welder 1 Badge #      Welder 2 Badge #      Welder 3 Badge #      Welder 4 Badge #

| DATE / DURATION | DATE / DURATION | DATE / DURATION | DATE / DURATION |
|-----------------|-----------------|-----------------|-----------------|
| /               | /               | /               | /               |
| /               | /               | /               | /               |
| /               | /               | /               | /               |
| /               | /               | /               | /               |

Problems (circle all that apply)

|               |               |               |               |               |               |               |               |
|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|
| Missing Parts | Lack Of Tools | Missing Parts | Lack Of Tools | Missing Parts | Lack Of Tools | Missing Parts | Lack Of Tools |
| Poor Material | Rework        | Poor Material | Rework        | Poor Material | Rework        | Poor Material | Rework        |

| STEP    | Machine # | Route ID | BADGE # | Cycle or Setup Time (minutes) | Qty Passed | Qty Rejected | Std Time 1 pc. (Minutes) |
|---------|-----------|----------|---------|-------------------------------|------------|--------------|--------------------------|
| Setup 2 | VF6-mast  | M6151    |         |                               |            |              | 0                        |
| Cycle 2 |           |          |         |                               |            |              | 30                       |

Problems (circle all that apply)

|               |               |               |        |                |
|---------------|---------------|---------------|--------|----------------|
| Missing Parts | Lack of Tools | Poor Material | Rework | Network Issues |
|---------------|---------------|---------------|--------|----------------|