

Timesheet

Job #: _____

STOCK LOCATIONS:
WELDMENT:B21335 - STEER AXLE BEAM SUBWELDMENT

Serial: _____
Quantity: _____

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Step #: 1 Route ID: W5213 Route Name: HRS/LCH/ECH chas fixture Std Time: 180 (min)
Welder 1 Badge # Welder 2 Badge # Welder 3 Badge # Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	VF11	M5202					0
Cycle 2							240

Problems (circle all that apply)

Missing Parts	Lack of Tools	Poor Material	Rework	Network Issues
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