

## Timesheet

Job #: \_\_\_\_\_

**STOCK LOCATIONS:** STEERAXLEFLO STRAXLASSYC

**WELDMENT:D00406A - STEER AXLE FRAME WELDMENT**

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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**Step #: 1 Route ID: W6181 Route Name: Msc Fanuc robot tack weld**

**Std Time: 45 (min)**

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/_____/_____/_____	_____/_____/_____/_____	_____/_____/_____/_____	_____/_____/_____/_____
_____/_____/_____/_____	_____/_____/_____/_____	_____/_____/_____/_____	_____/_____/_____/_____
_____/_____/_____/_____	_____/_____/_____/_____	_____/_____/_____/_____	_____/_____/_____/_____
_____/_____/_____/_____	_____/_____/_____/_____	_____/_____/_____/_____	_____/_____/_____/_____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

**Step #: 1 Route ID: Y2062 Route Name: Cyl Assembly**

**Std Time: 0 (min)**

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/_____/_____/_____	_____/_____/_____/_____	_____/_____/_____/_____	_____/_____/_____/_____
_____/_____/_____/_____	_____/_____/_____/_____	_____/_____/_____/_____	_____/_____/_____/_____
_____/_____/_____/_____	_____/_____/_____/_____	_____/_____/_____/_____	_____/_____/_____/_____
_____/_____/_____/_____	_____/_____/_____/_____	_____/_____/_____/_____	_____/_____/_____/_____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

Timesheet

Job #: \_\_\_\_\_

STOCK LOCATIONS: STEERAXLEFLO STRAXLASSYC

WELDMENT:D00406A - STEER AXLE FRAME WELDMENT

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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Step #: 2Route ID: W5152Route Name: Panasonic robot

Welder 1 Badge #Welder 2 Badge #Welder 3 Badge #Welder 4 Badge #

Std Time: 120 (min)

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework