

# Timesheet

Job #: \_\_\_\_\_

**STOCK LOCATIONS:** STEERAXLEFLO STRAXLASSYC WHEELPRESSFL

**WELDMENT:D00559 - STEER AXLE FRAME WELDMENT**

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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**Step #: 1 Route ID: W5152 Route Name: Panasonic robot**

**Std Time: 210 (min)**

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools  
 Poor Material Rework Poor Material Rework Poor Material Rework Poor Material Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	VF11B	M6271					60
Cycle 2							60

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 3	VF11B	M6271					60
Cycle 3							60

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues

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Job #: \_\_\_\_\_

STOCK LOCATIONS: STEERAXLEFLO STRAXLASSYC WHEELPRESSFL

WELDMENT:D00559 - STEER AXLE FRAME WELDMENT

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 4	VF11B	M6271					60
Cycle 4							60

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues