Timesheet

Job #: _____

ST	CCK	I OCAT	IONS:	STEERAXLEFLO
JI	OCK	LUCAI	IUIVO.	• · · · · · · · · · · · · · · ·

STRAXLASSYC

WHEELPRESSFL

WELDMENT:D00559 - S1	ΓEER AXL	E FRAME	WELDMENT
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Serial: _____

Quantity: _____

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							rage roj z	
Step #: 1 Welder 1 Bad							Std Time: 210 r 4 Badge #	(min
DATE	/ DURATION	DATE	/ DURATION	DATE / D	URATION	DA	ATE / DURATION	
	/	_	/		/		/	
/								
	/	_	/		Sonic robot Welder 3 Badge # DATE / DURATION DATE / DURATION DATE / DURATION / / / / Missing Parts Lack Of Tools Missing Parts Lack Poor Material Rework Poor Material Rework Cle or Setup Passed Rejected (Minutes) Poor Material Rework Rejected Rework Network Issues Cle or Setup Qty Qty Qty Std Time 1 p (Minutes) Rejected (Minutes) 60 60 60 60 60 60	/		
	/	_	Std Time Welder 2 Badge # Welder 3 Badge # Welder 4 Badge # DATE / DURATION DATE	/				
	cle all that apply) Lack Of Tools	Missing Pa	arts Lack Of To	ols Missing Parts	Lack Of To	ols Missin	g Parts Lack Of	Tools
Poor Material	Rework	Poor Mate	rial Rework	Poor Material	Rework	Poor M	laterial Rework	
STEP	Machine #	Route ID	BADGE #		-	-	Std Time 1 pc. (Minutes)	
Setup 2	VF11B	M6271					60	
Cycle 2							60	
Problems (circle all that apply)		Missing Parts Lack of Tools		ols Poor Material	Poor Material Rework		Network Issues	
STEP	Machine #	Route ID	BADGE #		-	-	Std Time 1 pc. (Minutes)	1
Setup 3	VF11B	M6271					60	
Cycle 3							60	
Problems (cir	cle all that apply)	Missing Pa	arts Lack of To	ols Poor Material	Rework	Netwo	k Issues	I

Timesheet

Job #: _____

STOCK LOCATIONS: STEERAXLEFLO

STRAXLASSYC

WHEELPRESSFL

WELDMENT: D00559 - STEER AXLE FRAME WELDMENT

Serial: _____

Quantity: _____

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STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 4	VF11B	M6271					60
Cycle 4							60

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework

Network Issues