

Timesheet

Job #: _____

STOCK LOCATIONS:

WELDMENT:D00594 - SSFP WELDMENT 62.000 WIDE

Serial: _____

Quantity: _____

Page 1 of 2

Step #: 2 **Route ID: W6182** **Route Name: Mast finish weld 1**

Std Time: 210 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools Missing Parts Lack Of Tools
 Poor Material Rework Poor Material Rework Poor Material Rework Poor Material Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 3	Boring mill	M5291					0
Cycle 3							0

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework Network Issues

Step #: 4 **Route ID: W6111** **Route Name: Carriage tack welding 2**

Std Time: 40 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/

Timesheet

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STOCK LOCATIONS:

WELDMENT:D00594 - SSFP WELDMENT 62.000 WIDE

Serial: _____

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_____ / _____	_____ / _____	_____ / _____	_____ / _____
_____ / _____	_____ / _____	_____ / _____	_____ / _____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

Step #: 5	Route ID: W6182	Route Name: Mast finish weld 1	Std Time: 120 (min
Welder 1 Badge #	Welder 2 Badge #	Welder 3 Badge #	Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____ / _____	_____ / _____	_____ / _____	_____ / _____
_____ / _____	_____ / _____	_____ / _____	_____ / _____
_____ / _____	_____ / _____	_____ / _____	_____ / _____
_____ / _____	_____ / _____	_____ / _____	_____ / _____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework