

# Timesheet

Job #: \_\_\_\_\_

## STOCK LOCATIONS:

WELDMENT:D01068 - DRIVE AXLE SUPPORT WELDMENT

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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**Step #: 1**    **Route ID: W5142**    **Route Name: FKS front axle tack weld**

**Std Time: 60 (min)**

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

**Step #: 2**    **Route ID: W5152**    **Route Name: Panasonic robot**

**Std Time: 90 (min)**

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

# Timesheet

Job #: \_\_\_\_\_

**STOCK LOCATIONS:**

**WELDMENT:D01068 - DRIVE AXLE SUPPORT WELDMENT**

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 3	VF11	M5202					45
Cycle 3							75

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues