Timesheet

Job #:	
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STOCK LOCATIONS:

Poor Material Rework

Poor Material Rework

WELDMENT:D01733-20 - CARRIAGE, WELDMENT 2-ST FF

Serial:	
Quantity:	

Poor Material Rework

Step #: 1 Route ID: W Welder 1 Badge #	V7122 Route Name: Mas Welder 2 Badge #	st rail robot weld A Welder 3 Badge #	Page 1 of 3 Std Time: 90 (min Welder 4 Badge #
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
			/
/			
/	/	/	
Problems (circle all that apply) Missing Parts Lack Of Tools Poor Material Rework	Missing Parts Lack Of Tools Poor Material Rework	Missing Parts Lack Of Tools Poor Material Rework	Missing Parts Lack Of Tools Poor Material Rework
Step #: 2 Route ID: W Welder 1 Badge #	V6111 Route Name: Car Welder 2 Badge #	riage tack welding 2 Welder 3 Badge #	Std Time: 90 (min Welder 4 Badge #
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/			
/			/
Problems (circle all that apply) Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools

Poor Material Rework

Timesheet

lob	#:	
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STOCK LOCATIONS:

WELDMENT:D01733-20 - CARRIAGE, WELDMENT 2-ST FF

Seriai:	
Quantity:	

Page 2 of 3

Step #: 3 Route ID: W6121 Route Name: Carriage bug-o weld

Welder 1 Badge # Welder 2 Badge #

Welder 3 Badge #

Std Time: (min Welder 4 Badge #

 DATE / DURATION
 DATE / DURATION
 DATE / DURATION

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Problems (circle all that apply)

Missing Parts Lack Of Tools

Poor Material Rework

Missing Parts Lack Of Tools

Poor Material Rework

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Poor Material Rework Poor Material Rework

Step #: 4 Route ID: W6111 Route Name: Carriage tack welding 2

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Std Time: 300 (min Welder 4 Badge #

DATE / DURATION DATE / DURATION DATE / DURATION

Problems (circle all that apply)

Missing Parts Lack Of Tools

Poor Material Rework

Poor Material Rework

Poor Material Rework

Poor Material Rework

Timesheet

lob	#:	
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STOCK LOCATIONS:

WELDMENT:D01733-20 - CARRIAGE, WELDMENT 2-ST FF

Serial:	
Quantity	

Page 3 of 3

Step #: 5	Route ID: W6182	Route Name: Ma	ast finish weld 1

Welder 1 Badge # Weld

Welder 2 Badge #

Welder 3 Badge #

Std Time: 360 (min

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
	/		
	/		/
/	/	/	/

Problems (circle all that apply)

Missing Parts Lack Of Tools

DATE / DURATION

Poor Material Rework

Missing Parts Lack Of Tools

DATE / DURATION

Poor Material Rework

Missing Parts Lack Of Tools

DATE / DURATION

Poor Material Rework

Missing Parts Lack Of Tools

Poor Material Rework

Step #: 6 Route ID: W6222 Route Name: Mast straightening

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Std Time: 120 (min Welder 4 Badge #

DATE / DURATION

Problems (circle all that apply)

Missing Parts Lack Of Tools

Poor Material Rework

Poor Material Rework

Poor Material Rework

Poor Material Rework