

# Timesheet

Job #: \_\_\_\_\_

STOCK LOCATIONS: STEERAXLEFLO

WELDMENT:D01984 - STEER AXLE FRAME WELDMENT

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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Step #: 1      Route ID: W4142      Route Name: P-S steer axle

Std Time: 240 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

Step #: 2      Route ID: W5152      Route Name: Panasonic robot

Std Time: 0 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

# Timesheet

Job #: \_\_\_\_\_

STOCK LOCATIONS: STEERAXLEFLO

WELDMENT:D01984 - STEER AXLE FRAME WELDMENT

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 3	VF11B	M6271					0
Cycle 3							360

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues