

Timesheet

Job #: _____

STOCK LOCATIONS:

WELDMENT:D01998-1 - UPPER COUNTERWEIGHT WELD

Serial: _____

Quantity: _____

Page 1 of 3

Step #: 1 **Route ID: W5324** **Route Name: P-S top cntwt tack weld**

Std Time: 420 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

| DATE / DURATION | DATE / DURATION | DATE / DURATION | DATE / DURATION |
|-----------------|-----------------|-----------------|-----------------|
| ____/____/____ | ____/____/____ | ____/____/____ | ____/____/____ |
| ____/____/____ | ____/____/____ | ____/____/____ | ____/____/____ |
| ____/____/____ | ____/____/____ | ____/____/____ | ____/____/____ |
| ____/____/____ | ____/____/____ | ____/____/____ | ____/____/____ |

Problems (circle all that apply)

| | | | | | | | |
|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|
| Missing Parts | Lack Of Tools | Missing Parts | Lack Of Tools | Missing Parts | Lack Of Tools | Missing Parts | Lack Of Tools |
| Poor Material | Rework | Poor Material | Rework | Poor Material | Rework | Poor Material | Rework |

Step #: 1 **Route ID: W5332** **Route Name: P-S top cntwt finish weld**

Std Time: 300 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

| DATE / DURATION | DATE / DURATION | DATE / DURATION | DATE / DURATION |
|-----------------|-----------------|-----------------|-----------------|
| ____/____/____ | ____/____/____ | ____/____/____ | ____/____/____ |
| ____/____/____ | ____/____/____ | ____/____/____ | ____/____/____ |
| ____/____/____ | ____/____/____ | ____/____/____ | ____/____/____ |
| ____/____/____ | ____/____/____ | ____/____/____ | ____/____/____ |

Problems (circle all that apply)

| | | | | | | | |
|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|
| Missing Parts | Lack Of Tools | Missing Parts | Lack Of Tools | Missing Parts | Lack Of Tools | Missing Parts | Lack Of Tools |
| Poor Material | Rework | Poor Material | Rework | Poor Material | Rework | Poor Material | Rework |

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WELDMENT:D01998-1 - UPPER COUNTERWEIGHT WELD

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Page 2 of 3

Step #: 1 **Route ID: W5342** **Route Name: P-S cntwt staging/filling**

Std Time: 270 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

| DATE / DURATION | DATE / DURATION | DATE / DURATION | DATE / DURATION |
|-----------------|-----------------|-----------------|-----------------|
| / | / | / | / |
| / | / | / | / |
| / | / | / | / |
| / | / | / | / |

Problems (circle all that apply)

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Poor Material Rework

Poor Material Rework

Poor Material Rework

Poor Material Rework

Step #: 1 **Route ID: W5332** **Route Name: P-S top cntwt finish weld**

Std Time: 240 (min)

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

| DATE / DURATION | DATE / DURATION | DATE / DURATION | DATE / DURATION |
|-----------------|-----------------|-----------------|-----------------|
| / | / | / | / |
| / | / | / | / |
| / | / | / | / |
| / | / | / | / |

Problems (circle all that apply)

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Missing Parts Lack Of Tools

Poor Material Rework

Poor Material Rework

Poor Material Rework

Poor Material Rework

Timesheet

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WELDMENT:D01998-1 - UPPER COUNTERWEIGHT WELD

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Page 3 of 3