

Timesheet

Job #: \_\_\_\_\_

STOCK LOCATIONS: STEERAXLEFLO      WHEELPRESSFL  
WELDMENT:D02128 - STEER AXLE WELDMENT: FR40-60

Serial: \_\_\_\_\_  
Quantity: \_\_\_\_\_

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Step #: 1      Route ID: W5152      Route Name: Panasonic robot      Std Time: 0 (min)  
Welder 1 Badge #      Welder 2 Badge #      Welder 3 Badge #      Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 2	VF11B	M6271					0
Cycle 2							360

Problems (circle all that apply)

Missing Parts	Lack of Tools	Poor Material	Rework	Network Issues
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