Timesheet

Job #: _____

STOCK LOCATIONS:
WELDMENT:D02270-1 - CARRIAGE WELDMENT

Serial: _____

Quantity: _____

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 1	Boring mill	M5291			■■■■■	■■■■■	0
Cycle 1							0

Problems (circle all that apply)   Missing Parts   Lack of Tools   Poor Material   Rework   Network Issues

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Step #: 2   Route ID: W7122   Route Name: Mast rail robot weld A   Std Time: 0 (min

Welder 1 Badge #	Welder 2 Badge #	Welder 3 Badge #	Welder 4 Badge #
_____	_____	_____	_____
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/_____	_____/_____	_____/_____	_____/_____
_____/_____	_____/_____	_____/_____	_____/_____
_____/_____	_____/_____	_____/_____	_____/_____
_____/_____	_____/_____	_____/_____	_____/_____

Problems (circle all that apply)

Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools
Poor Material Rework	Poor Material Rework	Poor Material Rework	Poor Material Rework

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Step #: 3   Route ID: W7111   Route Name: Mast rail straightening   Std Time: 0 (min

Welder 1 Badge #	Welder 2 Badge #	Welder 3 Badge #	Welder 4 Badge #
_____	_____	_____	_____
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/_____	_____/_____	_____/_____	_____/_____
_____/_____	_____/_____	_____/_____	_____/_____
_____/_____	_____/_____	_____/_____	_____/_____

Timesheet

Job #: _____

STOCK LOCATIONS:
WELDMENT:D02270-1 - CARRIAGE WELDMENT

Serial: _____

Quantity: _____

_____/_____   _____/_____   _____/_____   _____/_____

Problems (circle all that apply)

Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools
Poor Material Rework	Poor Material Rework	Poor Material Rework	Poor Material Rework

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Step #: 4   Route ID: W6111   Route Name: Carriage tack welding 2   Std Time: 0 (min

Welder 1 Badge #   Welder 2 Badge #   Welder 3 Badge #   Welder 4 Badge #

_____   _____   _____   _____

DATE / DURATION   DATE / DURATION   DATE / DURATION   DATE / DURATION

_____/_____   _____/_____   _____/_____   _____/_____

_____/_____   _____/_____   _____/_____   _____/_____

_____/_____   _____/_____   _____/_____   _____/_____

_____/_____   _____/_____   _____/_____   _____/_____

Problems (circle all that apply)

Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools
Poor Material Rework	Poor Material Rework	Poor Material Rework	Poor Material Rework

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Step #: 5   Route ID: W6121   Route Name: Carriage bug-o weld   Std Time: 0 (min

Welder 1 Badge #   Welder 2 Badge #   Welder 3 Badge #   Welder 4 Badge #

_____   _____   _____   _____

DATE / DURATION   DATE / DURATION   DATE / DURATION   DATE / DURATION

_____/_____   _____/_____   _____/_____   _____/_____

_____/_____   _____/_____   _____/_____   _____/_____

_____/_____   _____/_____   _____/_____   _____/_____

Job #: _____

STOCK LOCATIONS:
WELDMENT:D02270-1 - CARRIAGE WELDMENT

Serial: _____

Quantity: _____

Problems (circle all that apply)

| Missing Parts | Lack Of Tools | Missing Parts | Lack Of Tools | Missing Parts | Lack Of Tools | Missing Parts | Lack Of Tools |
| Poor Material | Rework | Poor Material | Rework | Poor Material | Rework | Poor Material | Rework |

Step #: 6   Route ID: W6111   Route Name: Carriage tack welding 2   Std Time: 0 (min

Welder 1 Badge #   Welder 2 Badge #   Welder 3 Badge #   Welder 4 Badge #

_____   _____   _____   _____

DATE / DURATION   DATE / DURATION   DATE / DURATION   DATE / DURATION

_____/_____   _____/_____   _____/_____   _____/_____

_____/_____   _____/_____   _____/_____   _____/_____

_____/_____   _____/_____   _____/_____   _____/_____

_____/_____   _____/_____   _____/_____   _____/_____

Problems (circle all that apply)

| Missing Parts | Lack Of Tools | Missing Parts | Lack Of Tools | Missing Parts | Lack Of Tools | Missing Parts | Lack Of Tools |
| Poor Material | Rework | Poor Material | Rework | Poor Material | Rework | Poor Material | Rework |

Step #: 7   Route ID: W6222   Route Name: Mast straightening   Std Time: 0 (min

Welder 1 Badge #   Welder 2 Badge #   Welder 3 Badge #   Welder 4 Badge #

_____   _____   _____   _____

DATE / DURATION   DATE / DURATION   DATE / DURATION   DATE / DURATION

_____/_____   _____/_____   _____/_____   _____/_____

_____/_____   _____/_____   _____/_____   _____/_____

_____/_____   _____/_____   _____/_____   _____/_____

_____/_____   _____/_____   _____/_____   _____/_____

Problems (circle all that apply)

Timesheet

STOCK LOCATIONS:
WELDMENT:D02270-1 - CARRIAGE WELDMENT

Serial: _____

Quantity: _____

Problems (circle all that apply)

Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools
Poor Material Rework	Poor Material Rework	Poor Material Rework	Poor Material Rework

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Step #: 8   Route ID: W6182   Route Name: Mast finish weld 1   Std Time: 0 (min

Welder 1 Badge #	Welder 2 Badge #	Welder 3 Badge #	Welder 4 Badge #
_____	_____	_____	_____
DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/_____	_____/_____	_____/_____	_____/_____
_____/_____	_____/_____	_____/_____	_____/_____
_____/_____	_____/_____	_____/_____	_____/_____
_____/_____	_____/_____	_____/_____	_____/_____

Problems (circle all that apply)

Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools	Missing Parts Lack Of Tools
Poor Material Rework	Poor Material Rework	Poor Material Rework	Poor Material Rework