

Timesheet

Job #: \_\_\_\_\_

STOCK LOCATIONS:

71A  
CUSHION3A  
FR4B

ASSY2C  
FR19F  
LCH6F

CUSHION13A  
FR21G  
P SERIES16E

CUSHION20F  
FR3D  
P SERIES8C

WELDMENT:a05922 - WSHR - NON STD ID X OD M16 x 80

Serial: \_\_\_\_\_

| STEP    | Machine # | Route ID | BADGE # | Cycle or Setup<br>Time (minutes) | Qty<br>Passed | Qty<br>Rejected | Std Time 1 pc.<br>(Minutes) |
|---------|-----------|----------|---------|----------------------------------|---------------|-----------------|-----------------------------|
| Setup 1 | SL40A     | M3062    |         |                                  |               |                 | 10                          |
| Cycle 1 |           |          |         |                                  |               |                 | 20                          |

Problems (circle all that apply)

Missing Parts

Lack of Tools

Poor Material

Rework

Network Issues