		-	
Т	ma	ch	221
	me	211	EE

Job #: \_\_\_\_\_

STOCK LOCATIONS: STEERAAT

WELDMENT:b01552-3 - STEER KNUCKLE, LEFT HAND

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

Page 1 of 1

				Cycle or Setup	Qty	Qty	Std Time 1 pc.
STEP	Machine #	Route ID	BADGE #	Time (minutes)	Passed	Rejected	(Minutes)
Setup 1	EC400PP	M3081					45
Cycle 1							90
Problems (circle all that apply)		Missing Parts Lack of Too		ols Poor Material	Rework	Network Issues	

Cycle or Setup Qty Qty Std Time 1 pc. STEP Machine # Route ID BADGE # Time (minutes) **Passed** Rejected (Minutes) Setup 2 45 SL40A M3062 Cycle 2 30

Problems (circle all that apply)

Missing Parts Lack of Tools Poor Material Rework

**Network Issues**