

# Timesheet

Job #: \_\_\_\_\_

## STOCK LOCATIONS:

WELDMENT:d01248-8 - CARRIAGE WELDMENT (NEPTUNE

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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**Step #: 1**    **Route ID: W7122**    **Route Name: Mast rail robot weld A**

**Std Time: 0 (min**

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts   Lack Of Tools

Missing Parts   Lack Of Tools

Missing Parts   Lack Of Tools

Missing Parts   Lack Of Tools

Poor Material   Rework

Poor Material   Rework

Poor Material   Rework

Poor Material   Rework

**Step #: 2**    **Route ID: W6101**    **Route Name: Carriage tack welding 1**

**Std Time: 120 (min**

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts   Lack Of Tools

Missing Parts   Lack Of Tools

Missing Parts   Lack Of Tools

Missing Parts   Lack Of Tools

Poor Material   Rework

Poor Material   Rework

Poor Material   Rework

Poor Material   Rework

# Timesheet

Job #: \_\_\_\_\_

## STOCK LOCATIONS:

WELDMENT:d01248-8 - CARRIAGE WELDMENT (NEPTUNE

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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**Step #: 3**    **Route ID: W6182**    **Route Name: Mast finish weld 1**

**Std Time: 120 (min**

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

**Step #: 4**    **Route ID: W6101**    **Route Name: Carriage tack welding 1**

**Std Time: 540 (min**

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____
_____/____/____	_____/____/____	_____/____/____	_____/____/____

Problems (circle all that apply)

Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools	Missing Parts	Lack Of Tools
Poor Material	Rework	Poor Material	Rework	Poor Material	Rework	Poor Material	Rework

Timesheet

Job #: \_\_\_\_\_

STOCK LOCATIONS:

WELDMENT:d01248-8 - CARRIAGE WELDMENT (NEPTUNE

Serial: \_\_\_\_\_

Quantity: \_\_\_\_\_

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Step #: 5      Route ID: W6182      Route Name: Mast finish weld 1

Std Time: 540 (min

Welder 1 Badge #

Welder 2 Badge #

Welder 3 Badge #

Welder 4 Badge #

DATE / DURATION	DATE / DURATION	DATE / DURATION	DATE / DURATION
/	/	/	/
/	/	/	/
/	/	/	/
/	/	/	/

Problems (circle all that apply)

Missing Parts   Lack Of Tools

Missing Parts   Lack Of Tools

Missing Parts   Lack Of Tools

Missing Parts   Lack Of Tools

Poor Material   Rework

Poor Material   Rework

Poor Material   Rework

Poor Material   Rework

STEP	Machine #	Route ID	BADGE #	Cycle or Setup Time (minutes)	Qty Passed	Qty Rejected	Std Time 1 pc. (Minutes)
Setup 6	Boring mill	M5291					0
Cycle 6							0

Problems (circle all that apply)

Missing Parts   Lack of Tools   Poor Material   Rework

Network Issues